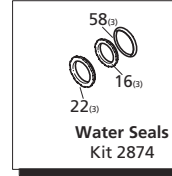
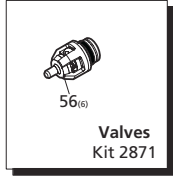


**Repair Kits**



**Special Parts / Kits**

| Code    | Description                                     | Qty |
|---------|---|-----|
| 394280  | Valve o-ring                                    | 1   |
| 1941040 | Valve backup ring                               | 1   |
| 2875    | Brass piston guide kit (old version)            | 1   |
| 42120   | Brass piston guide kit (new version)            | 1   |
| 2748    | Rail kit 1-1/4" - 2 Rails - 4 Bolts - 4 Washers | 1   |

| Pos | Code    | Description        | Qty            | Pos     | Code                 | Description              | Qty            |
|-----|---------|--------------------|----------------|---------|----------------------|--------------------------|----------------|
| 1   | 1940260 | Head bolt M10x80   | (442 in/lbs) 8 | 40      | 1780690              | Sight glass back cover   | 1              |
| 2   | 650530  | Washer             | 8              | 41      | 1140450              | O-Ring ø20.24x2.62       | 1              |
| 5   | 880830  | O-Ring ø15.54x2.62 | 6              | 42      | 820680               | Seal                     | 1              |
| 7   | 1942530 | Pump head          | 1              | 43      | 1940560              | Oil seal                 | 3              |
| 8   | 180101  | O-Ring ø17.5x2     | 1              | 44      | 1940370              | Base 1-1/4"              | 2              |
| 9   | 820361  | Plug 1/2"G         | 1              | 45      | 1940380              | Bolt M10x18              | 4              |
| 10  | 1980740 | Plug 3/8"G         | 3              | 46      | 200231               | Washer                   | 4              |
| 11  | 740290  | O-Ring ø14x1.78    | 3              | 51      | 1949011              | Side cover w/sight glass | 1              |
| 14  | 1942470 | Piston guide       | 3              | 52      | 1941240              | Open bearing support     | 1              |
| 15  | 1941350 | Support ring       | 3              | 53      | 1941640              | Piston-fixing screw      | (62 in/lbs) 3  |
| 16  | 1942690 | Low pressure seal  | 3              | 54      | 1940940              | Valve cap                | (531 in/lbs) 6 |
| 18  | 1340600 | Washer - Copper    | 3              | 55      | 1941070              | Back-up ring             | 6              |
| 19  | 1941020 | Piston             | 3              | 56      | 1949051              | Complete valve           | 6              |
| 21  | 1383190 | Slinger            | 3              | 56a     | 394280               | O-Ring                   | 1              |
| 22  | 1942700 | Support ring       | 3              | 56b     | 1941040              | Back-up ring             | 1              |
| 23  | 1940960 | Guiding piston     | 3              | 58      | 820490               | O-Ring ø34.65x1.78       | 3              |
| 24  | 1940060 | Con-rod pin        | 3              | 60      | 1949220              | Complete pump head       | 1              |
| 25  | 1941380 | O-Ring ø66.34x2.62 | 2              | 75      | 1941270              | Oil sight glass          | 1              |
| 26  | 1941390 | Shim 0.05 mm       | 1-3            | 76      | 100410               | O-Ring ø34.6x2.62        | 1              |
| 26  | 1941400 | Shim 0.10 mm       | 1-3            | 77      | 1941260              | Contrast disc            | 1              |
| 26  | 1941410 | Shim 0.19 mm       | 1-3            | 78      | 1941290              | Seal                     | 1              |
| 26  | 1941420 | Shim 0.25 mm       | 1-3            | 79      | 1380510              | Con-rod bolt             | 6              |
| 28  | 850370  | Bolt M 8x16        | (217 in/lbs) 8 | 80      | 1381550              | Lockwasher               | 6              |
| 29  | 1140410 | Bearing            | 2              | 81      | 1942480              | Piston guide             | 3              |
| 30  | 1940051 | Con rod            | (89 in/lbs) 3  |         |                      |                          |                |
| 31  | 1940980 | Crankshaft 24mm    | ● 1            | AR64516 | Oil                  | 2                        |                |
| 31  | 1940970 | Crankshaft 24mm    | ○ ▲ 1          |         | OIL CAPACITY - 32 OZ |                          |                |
| 31  | 1940520 | Crankshaft 24mm    | ■ 1            |         |                      |                          |                |
| 31  | 1940170 | Crankshaft 24mm    | ◆ 1            |         |                      |                          |                |
| 32  | 650250  | Key                | 1              |         |                      |                          |                |
| 33  | 1941330 | Pump housing       | 1              |         |                      |                          |                |
| 34  | 1140370 | Oil cap            | 1              |         |                      |                          |                |
| 35  | 1260250 | Oil sight glass    | 1              |         |                      |                          |                |
| 36  | 1260430 | Snap ring          | 1              |         |                      |                          |                |
| 37  | 1940410 | O-Ring ø132x3      | 1              |         |                      |                          |                |
| 38  | 1200430 | Bolt M6x16         | 6              |         |                      |                          |                |
| 39  | 1949010 | Complete cover     | 1              |         |                      |                          |                |

| Legend      |             |             |
|-------------|-------------|-------------|
| <b>ø 18</b> | <b>ø 18</b> | <b>ø 18</b> |
| For ●       | For ○       | For ▲       |
| SXW15.35    | SXW21.35    | SXWA7G50    |
| <b>ø 18</b> | <b>ø 18</b> | <b>ø 18</b> |
| For ■       | For ◆       | For ▲       |
| SXWA4G50    | SXWA5.5G50  | SXWA7G50    |