



Repair Kits					Special Parts / Kits		
Water Seals	Valves	Pistons (XRCA)	Oil Seals	Support Rings	Code	Description	Qty.
AR1857 Ø18	AR2864	AR2546 Ø18	AR1855	AR1829 Ø18	2809	Viton water seals ø18	1
AR1887 Ø20		AR2547 Ø20		AR1815 Ø20	2810	Viton water seals ø20	1
		(XRA)			2819	Kit for up to 180° F ø18 High Temp	1
		AR1842 Ø18			2820	Kit for up to 180° F ø20 High Temp	1
		AR1843 Ø20					

Pos	Code	Description	Qty.	Pos	Code	Description	Qty.	Pos	Code	Description	Qty.
1	960160	O-Ring	6	29	1381680	Bolt	6	56	1381850	Washer	8
2	960090	Valve cap Brass (478 in/lbs)	6	30	1380100	Crankshaft	1	57	1389232	Complete pump head Ø18	1
3	960850	Valve cap SS (478 in/lbs)	6	31	1380450	Crankshaft	1		1389236	Complete pump head Ø18 NP	1
4	1380740	Valve cap NickelPlt (478 in/lbs)	6	32	1380110	Crankshaft	1		1389224	Complete pump head Ø18	1
5	960090T	Brass valve cap 1/4" threaded	1	33	1380520	Key	1		1389208	Complete pump head Ø20	1
6	960850T	SS valve cap 1/4" threaded	1	34	180340	Oil seal	1		1389212	Complete pump head Ø20 NP	1
7	1389051	Complete Valve	6	35	1380530	Shim 0.5 mm	1-3		1080401	Ring	3
8	880830	O-Ring	6	36	1380120	Shim 0.1 mm	1-3		1260430	Snap ring	1
9	880581	Plug 1/4G Brass	2	37	1380130	Shim 0.2 mm	1-3		1260250	Oil sight glass	1
10	1380690	Plug 1/4G NP	2	38	1380040	Open bearing sup.	1		1140450	O-Ring	1
11	820510	O-Ring	2	39	740290	O-Ring	2				
12	960110	Support ring Ø18	3	40	880530	Plug 3/8G Brass	1		AR64516	Oil	1
13	840320	Support ring Ø20	3	41	960860	Plug 3/8G NP	1		OIL CAPACITY - 15 OZ		
14	880320	High pressure packing Ø18	3	42	180101	O-Ring	1				
15	840290	High pressure packing Ø20	3	43	820360	Plug 1/2G Brass	1				
16	1380090	Piston guide Ø18	3	44	960870	Plug 1/2G NP	1				
17	1380150	Piston guide Ø20	3	45	1381071	Pump head	Ø18 1				
18	961240	O-Ring	3	46	1381070	Pump head NP	Ø18 1				
19	880330	Low pressure seal Ø18	3	47	1380020	Pump head	Ø20 1				
20	840280	Low pressure seal Ø20	3	48	1380680	Pump head NP	Ø20 1				
21	880520	Oil seal	3	49	820150	Head bolt	8				
22	850370	Bolt	8	50	1380490	Electric motor flange	1				
23	1380050	Closed bearing sup.	1	51	1380300	Pump coupling	1				
24	640030	O-Ring	2	52	1321670	Bushing	6				
25	840370	Bearing	1	53	1380330	Motor coupling 1-1/8 (F14)	1				
26	1380010	Pump housing	1	54	1380350	Motor coupling 1-3/8 (F15)	1				
27	880130	Oil cap	1	55	1380180	Set screw	1				
28	962010	Nut	3		1380250	Hollow shaft Ø1" 1/8	1				
29	962000	Washer	3		1380260	Hollow shaft Ø1" 1/8	1				
30	1380940	Piston Ø18	3		1380280	Hollow shaft Ø1" 1/8	1				
31	1380930	Piston Ø20	3		50	1380320	Bearing	1			
32	1380950	Slinger	3		51	621170	Oil seal	1			
33	600180	O-Ring	3		52	1380220	O-Ring	1			
34	1380920	Guiding piston	3		53	1380210	Shaft cover	1			
35	1380060	Piston pin	3		54	1380360	Electric motor flange	1			
36	1380440	Aluminum con rod	3		55	620610	Bolt	4			
37	1380290	Bronze con rod	3								
38	1380170	Gasket	1								
39	1389010	Complete cover	1								

XRA Version

21	880291	Piston	Ø18 3
22	830782	Piston	Ø20 3
23	960460	Spacer	3
24	880840	O-Ring	3
58	1380070	Piston rod	3
	1940120	Ring	3

Legend			
Ø18	Ø18	Ø18	Ø20
For ○	For □	For ▼	For ◆
XRCA3.5G22	XRCA4G20	XRCA4.5G17	XRCA5.5G13
XRCA3.5G25	XRCA4G30	XRCA4.5G25	XRCA5.5G20
XRCA3.5G30H	XRCA4G30H	XRCA4.5G25H	XRCA5.5G20H
XRCA3.5G40H	XRCA4G35H	XRCA4.5G30H	XRCA5.5G26H
	XRCA4G40H	XRCA4.5G35H	

