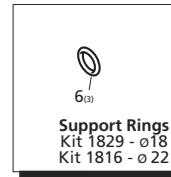
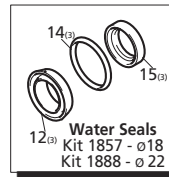
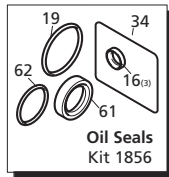


Repair Kits



| Pos | Code | Description | Qty | Pos | Code | Description | Qty | Legend | |
|-----|---------|--------------------------|----------------|---------|--------------|--------------------------|----------------|-----------------------------|-----------------------------|
| 1 | 960160 | O-Ring ϕ 17.86x2.62 | 6 | 1380120 | Shim 0.10 mm | 1 - 3 | | ϕ 18 | ϕ 22 |
| 2 | 960090 | Plug | (477 in/lbs) 6 | 1380130 | Shim 0.20 mm | 1 - 3 | | HYD-RK15.20 | HYD-RK21.15 |
| 3 | 1389051 | Complete valve | 6 | 1380530 | Shim 0.25 mm | 1 - 3 | | | |
| 4 | 880830 | O-Ring ϕ 15.54x2.62 | 6 | 1382810 | Shim 0.05 mm | 1 - 3 | | | |
| 5 | 880581 | Plug 1/4" G | (133 in/lbs) 2 | 42 | 740290 | O-Ring ϕ 14x1.78 | 3 | | |
| 6 | 820510 | O-Ring ϕ 10.82x1.78 | 2 | 43 | 1980740 | Plug 3/8" G | (177 in/lbs) 2 | | |
| 11 | 960110 | Ring ϕ 18 | 3 | 44 | 1263130 | Screw M 8x12 | 4 | | |
| 12 | 840320 | Ring ϕ 22 | 3 | 45 | 1380141 | Foot | 2 | | |
| 13 | 1382740 | Water seal ϕ 18 | 3 | 46 | 1980740 | Plug 3/8" G | (221 in/lbs) 1 | | |
| 14 | 840330 | Water seal ϕ 22 | 3 | 47 | 180101 | O-Ring ϕ 17.5x2 | 1 | | |
| 15 | 1380090 | Piston guide ϕ 18 | 3 | 48 | 820361 | Plug 1/2" G | (354 in/lbs) 1 | | |
| 16 | 1380160 | Piston guide ϕ 22 | 3 | 49 | 1381071 | Head ϕ 18 | 1 | | |
| 17 | 961240 | O-Ring ϕ 31.47x1.78 | 3 | 50 | 1380020 | Head ϕ 22 | 1 | | |
| 18 | 880330 | Water seal ϕ 18 | 3 | 57 | 1389270 | Head assembly ϕ 18 | 1 | | |
| 19 | 840340 | Water seal ϕ 22 | 3 | 59 | 1389216 | Head assembly ϕ 22 | 1 | | |
| 20 | 1383130 | Ring | 3 | 60 | 2281030 | Shaft | 1 | | |
| 21 | 8501370 | Screw M 8x16 | (217 in/lbs) 8 | 61 | 1383150 | Bearing | 1 | | |
| 22 | 1380050 | Support | 1 | 62 | 621170 | Oil seal | 1 | | |
| 23 | 640030 | O-Ring ϕ 59.99x2.62 | 1 | 63 | 1380220 | O-Ring ϕ 72.75x1.78 | 1 | | |
| 24 | 2280340 | Bearing | 1 | 64 | 1383550 | Flange F38 | 1 | | |
| 25 | 1382770 | Pump body | 1 | 65 | 180030 | Screw M 8x20 | (217 in/lbs) 4 | | |
| 26 | 880130 | Plug | 1 | 66 | 1381850 | Washer | 8 | | |
| 27 | 962010 | Nut | (177 in/lbs) 3 | 67 | 1080401 | Ring | 3 | | |
| 28 | 962000 | Washer | 3 | 68 | 900270 | Washer | 2 | | |
| 29 | 1380940 | Piston ϕ 18 | 3 | 69 | 540300 | Screw M 10x30 | (443 in/lbs) 2 | | |
| 30 | 1382360 | Piston ϕ 22 | 3 | 70 | 4769 | Motor | 1 | | |
| 31 | 1380950 | Plate | 1 | 71 | 1260250 | Level gauge | 1 | | |
| 32 | 600180 | O-Ring ϕ 7.66x1.78 | 3 | 72 | 1260430 | Ring | 1 | | |
| 33 | 1380920 | Piston | 3 | 73 | 1780690 | Plate | 1 | | |
| 34 | 1380060 | Pin | 3 | 74 | 1140450 | O-Ring ϕ 20.24x2.62 | 1 | | |
| 35 | 1383050 | Connecting-rod | 3 | | | | | | |
| 36 | 1780510 | O-Ring ϕ 106x3 | 1 | | | | | | |
| | 1789010 | Cover | 1 | | | | | | |
| | 1343510 | Screw M 6x14 | (88 in/lbs) 6 | | | | | | |
| | | | | | AR64516 | Oil | 1 | | |
| | | | | | | OIL CAPACITY - 15 OZ | | | |